

Normal Usage

$$\begin{array}{rcl} a & = & b + c \\ d & = & e + f + g \end{array}$$

gather alternative (single column misuse)

$$\begin{array}{rcl} a & = & b + c \\ d & = & e + f + g \end{array}$$

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$$\begin{array}{rcl} a & = & b + c \\ d & = & e + f + g \end{array}$$

Awkward continuations

$$\begin{array}{rcl} a & = & b + c \\ = & e + & f + g \end{array}$$

$$\begin{array}{rcl} a & = & b + c \\ = & e + & f + g \end{array}$$

$$\begin{array}{rcl} a & = & b + c \\ = & e + & f + g \end{array}$$